

**AMENDMENTS TO THE ABSTRACT**

Please substitute the following paragraph(s) for the abstract now appearing in the currently filed specification:

--A method of manufacturing a full face vehicle wheel having a high durability performance, in which the back surface of a wheel disk is provided in advance with an annular joining groove. A peripheral joining end of a wheel rim is provided in advance with an inside slope end surface. The peripheral joining end is seated and positioned on the bottom surface of the annular joining groove. A welding heat confining annular region is produced between the inside groove wall of the annular joining groove and the inside slope end surface. The annular joining groove and the peripheral joining end are joined by welding.--